

Serial No. 10/084,381

Amendment After Allowance dated March 31, 2005

In Reply to Notice of Allowability dated March 11, 2005

**Amendment to the Specification:**

Please delete the paragraph beginning on page 5, line 14, that starts with "Of course it is important that..." and insert the following amended paragraph:

Of course, it is important that the embossing matrix made of silicone rubber be pulled off the surface of the auxiliary roller after vulcanization. For this reason, silicone rubber is less suitable **as the plastic material** ~~than plastic~~ in the region of the circumferential surface of the auxiliary roller because separating agents can damage the fine structure of the embossing surface.